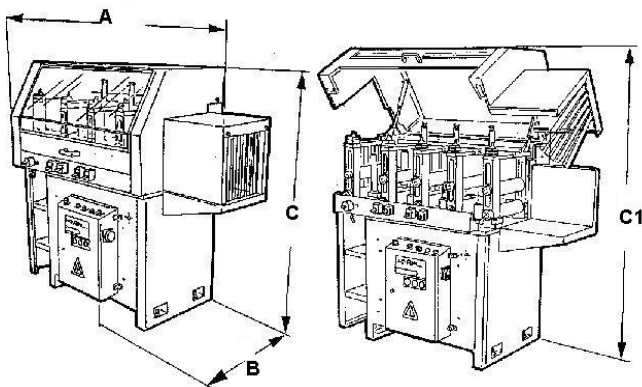


**BLOK 90**



Roll-forming machine with manual axis positioning



A(mm)	B(mm)	C(mm)	C1(mm)	Kg
1.700	830	1.530	1.890	750

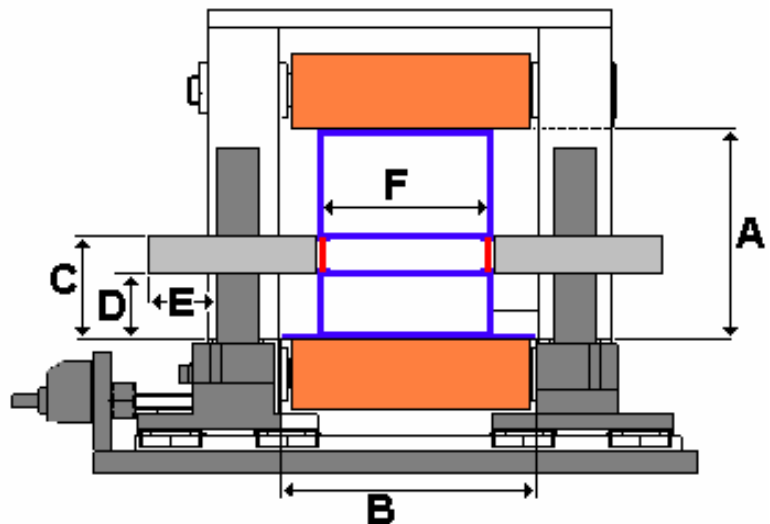
**Technical characteristics:**

This process consists of locking the two shells and the strips together through progressive clamping of the driving rollers on the profile hammers

- N° 1 gear motor 2.5 HP eurovoltage 230/400V– 50Hz; 275/480V – 60 Hz
- Bar feed rate: 27m/min
- Backwards and forwards bar control
- 5 independently adjustable guide rollers
- Integral safety guard around work table
- Sliding movement along linear guides with recirculating ball blocks for all axes
- Manual axis positioning by means of worm screw with decimal measurement display
- Independent positioning of 3rd pair of rollers and combined for the 1st and 2nd pair (according to bar infeed)
- Total dimensions 1700x830x1500h mm; Weight 750 Kg
- Sound emission (values according to ISO 3746):
  - Sound power level (Lwa) 71.2 dB (A)
  - Sound pressure level at operating station (LpA) 58.7 dB (A)
- System for correcting outfeed bar linearity
- Set up for installation of guide rollers to support any irregular shapes

- Working range:

	Min (mm)	Max (mm)
<b>A</b>	0	230
<b>B</b>	275	
<b>C</b>	-	100
<b>D</b>	0	90
<b>E</b>	60	
<b>F</b>	4	209



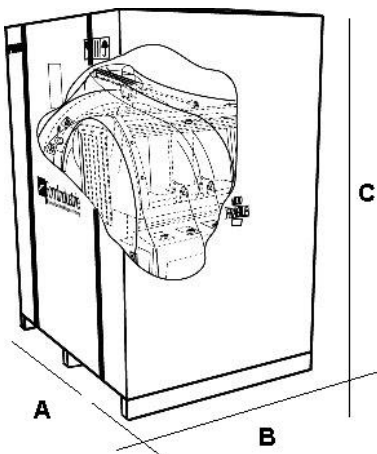
**OPTIONALS:**

<b>Description</b>	<b>Code</b>
Motor unit kit	PR-22805
Photocell barrier kit	PR 26010
Customized rollers for profile support	On estimate
Additional charge for special voltage and cycles (Standard motor:230/400V three-phase 50 Hz and 110/230V single-phase 50 Hz)	ZG-79250
Additional charge for plant version UL-CSA (The additional charge includes the plant with cables and special components/measurement unit in inches)	ZG-79157

**PACKING**

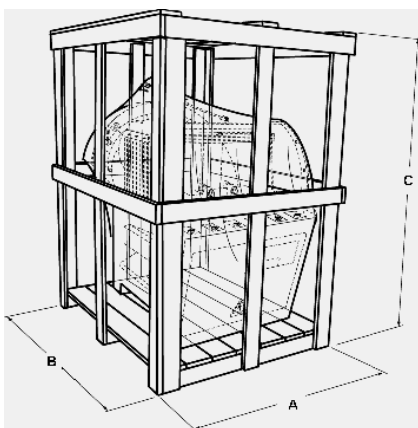
Description	Code
Carton packing	FF-74188
Crate packing	FC-77952

Carton pallet packing with heat-shrink plastic bag:



A (mm)	B (mm)	C (mm)	Kg
1.310	1.710	1.650	775

Crate packing:



A (mm)	B (mm)	C (mm)	Kg
1.750	900	1.550	823