BLOK T.I.

Roll-forming machine with manual axis positioning
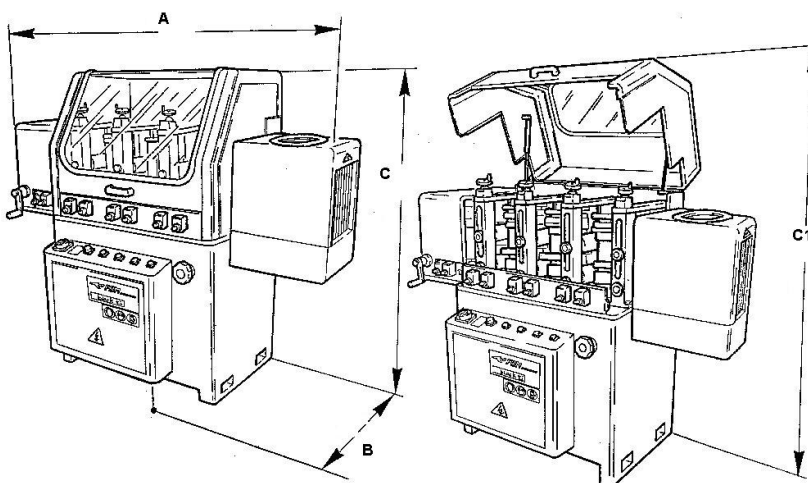
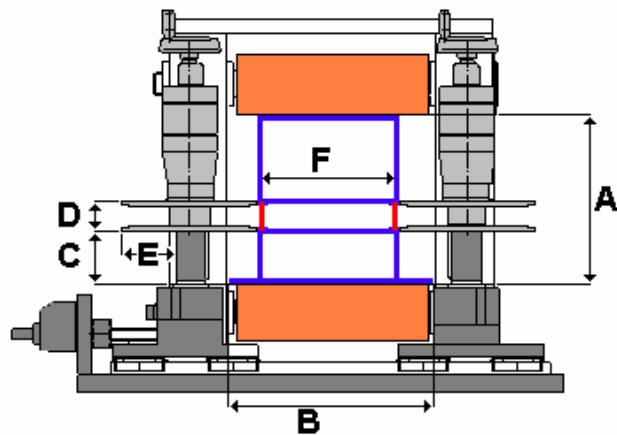| A(mm)	B(mm)	C(mm)	C1(mm)	Kg
1.700	830	1.530	1.920	750

Technical characteristics:

This process consists of locking the two shells and the strips together through progressive clamping of the driving rollers on the profile hammers

- N° 1 gear motor 2.5 HP eurovoltage 230/400V– 50Hz; 275/480V – 60 Hz
- Bar feed rate: 11- 57m/min
- Backwards and forwards bar control
- Integral safety guard around work table
- Sliding movement along linear guides with recirculating ball blocks for all axes
- Manual axis positioning by means of worm screw with decimal measurement display
- Independent axis positioning
- Total dimensions 1700x830x1530h mm; Weight 750 Kg
- Sound emission (values according to ISO 3746):
  - Sound power level (Lwa) 71.2 dB (A)
  - Sound pressure level at operating station (LpA) 58.7 dB (A)
- System for correcting out-feed bar linearity
- System of easily positioned guide rollers to support irregular profile shapes
- Set up for installation of universal rollers adjustable from 10 to 39,5 mm

- Working range:

	Min (mm)	Max (mm)
A	0	230
B	275	
C	0	70
D	10	39,5
E	67	
F	4	192

OPTIONALS:

Description	Code
Adjustable rollers kit	PR-24600
Motor unit kit	PR-22805
Photocell barrier kit	PR-26010
Customized rollers (n° 6)	On estimate
Customized rollers for profile support	On estimate
Additional charge for special voltage and cycles (Standard motor:230/400V three-phase 50Hz and 110/230V single-phase 50 Hz)	ZG-79250
Additional charge for plant version UL-CSA (The additional charge includes the plant with cables and special components/measurement unit in inches)	ZG-79157

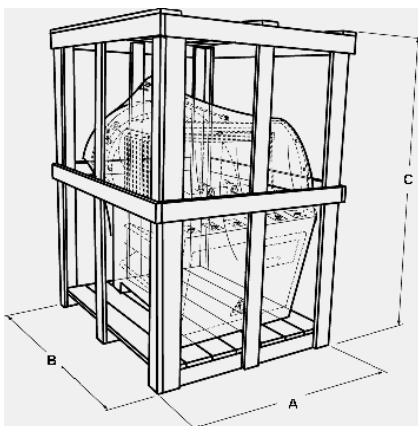## PACKING

Description	Code
Carton packing	FF-74188
Crate packing	FC-77952

Carton pallet packing with heat-shrink plastic bag:
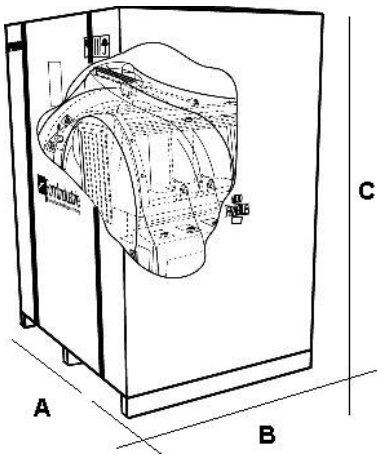
A (mm)	B (mm)	C (mm)	Kg
1.310	1.710	1.650	775

Crate packing:

A (mm)	B (mm)	C (mm)	Kg
1.750	900	1.550	823