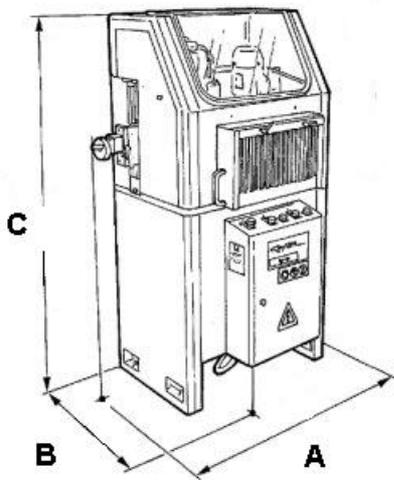


GRIP



Knurling machine with manual axis positioning.



A(mm)	B(mm)	C(mm)	Kg
1.440	670	1.530	210

Technical characteristics:

This process consists of creating the grooves in the seat into which the strip will fit.

- 2 gear motors 0.55 Kw eurovoltage 230/400V– 50Hz; 275/480V – 60 Hz.
- Bar feed rate: 56 m/min – can be increased with special kit
- Backwards and forwards bar control.
- Integral safety guard around work area.
- Axis sliding movement along linear guides with recirculating ball blocks.
- Manual positioning by means of worm screw with decimal measurement display.
- Independent axis positioning
- X axis stroke =169mm
- Y axis stroke =140mm with cutter \varnothing 130
- The milling tools can be tilted by a maximum of 10° inwards and 10° outwards with 0° taken as the position where the milling tool is perpendicular to the work table
- C/C distance between grooves min 4 mm, max 202 mm
- Maximum profile size 241 x 170h mm
- Total dimensions 1440x670x1530h mm, Weight 210 Kg
- Sound emission (values according to ISO 3746):
 - Sound power level (Lwa) 78.8 dB (A)
 - Sound pressure level at operating station (LpA) 66.8 dB (A)

STANDARD ACCESSORIES:

Description
Integral guard system
N° 2 Knurling cutters

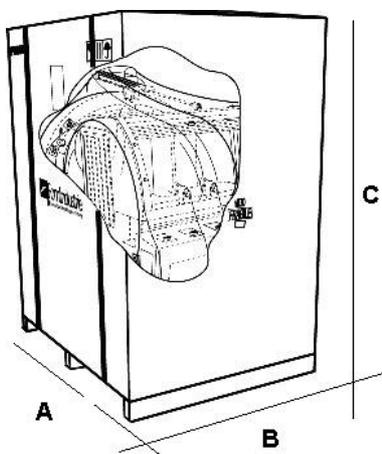
OPTIONALS:

Description	Code
Customized rollers for profile support	On estimate
Inverter kit	PR-25990
Derlyn flat roller complete with shaft, bearings, and snap ring	PR-24198
Adjustable support for profile fin	PR-24640
Knurling cutters S=2,6 mm ø 130 mm	GU300766
Knurling cutters S=2,8 mm ø 130 mm	GU300767
Knurling cutters S=3 mm ø 130 mm	GU300768
Knurling cutters S=3,2 mm ø 130 mm	GU300769
Vertical photocell barrier	PR-26010
Contact mat kit for Grip when used with a translation Note: compulsory when used together with a Double Translation and 2 GRIP	PR-26315
Security prevention for Grip when used with a translation Note: compulsory when used together with a Double Translation and 2 GRIP	OV302276
Additional charge for special voltage and cycles (Standard motor:230/400V three-phase 50Hz and 110/230V single-phase 50 Hz)	ZG-79250
Additional charge for plant version UL-CSA (The additional charge includes the plant with cables and special components/measurement unit in inches)	ZG-79157

PACKING

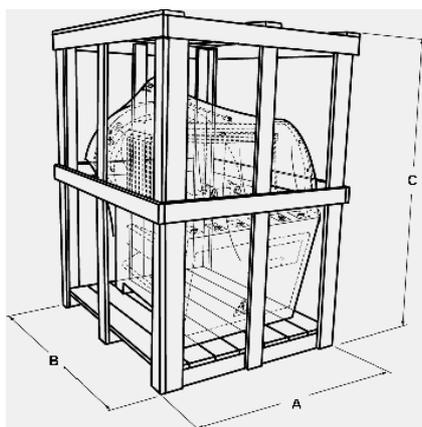
Description	Code
Carton packing	FF-72142
Crate packing	FC-77951

Carton pallet packing with heat-shrink plastic bag:



A (mm)	B (mm)	C (mm)	Kg
1.155	1.000	1.480	223

Crate packing:



A (mm)	B (mm)	C (mm)	Kg
1.280	700	1.550	267